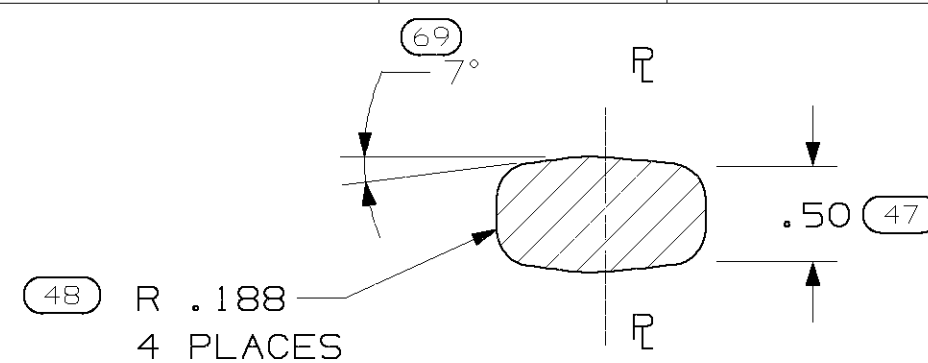


## REVISION HISTORY

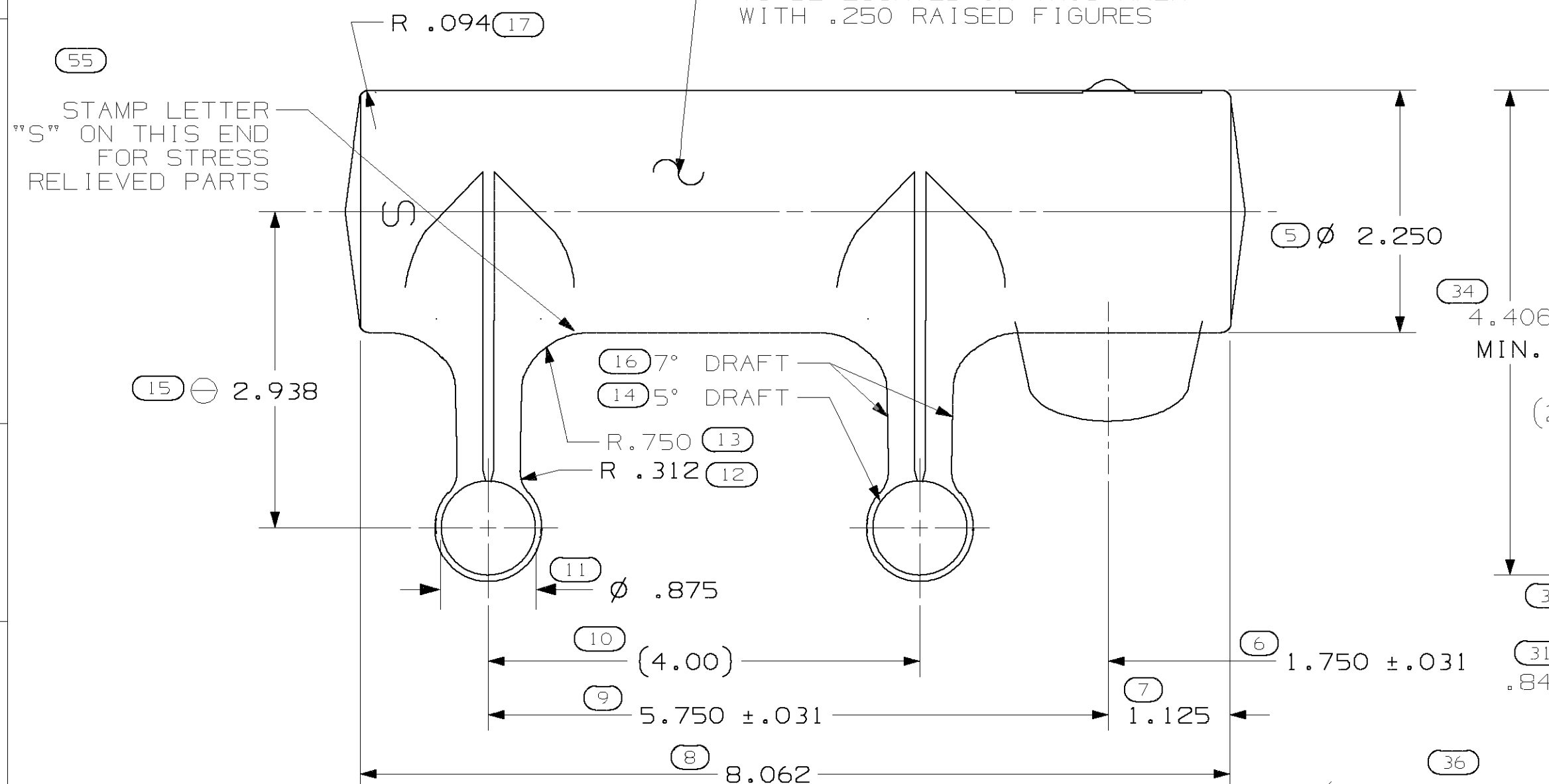
| REV | DATE        | DRAFTER<br>ENGINEER            | RIN #, IN #<br>DESCRIPTION |
|-----|-------------|--------------------------------|----------------------------|
| F   | 10-JAN-2007 | SANTOSH K<br>KEVIN BAILEY      | CO-94477<br>REDRAWN IN 3-D |
| G   | 16-APR-2013 | KAVYA LATHA,J<br>KEITH MASSING | CO-149943<br>IN-6          |

## NOTES:

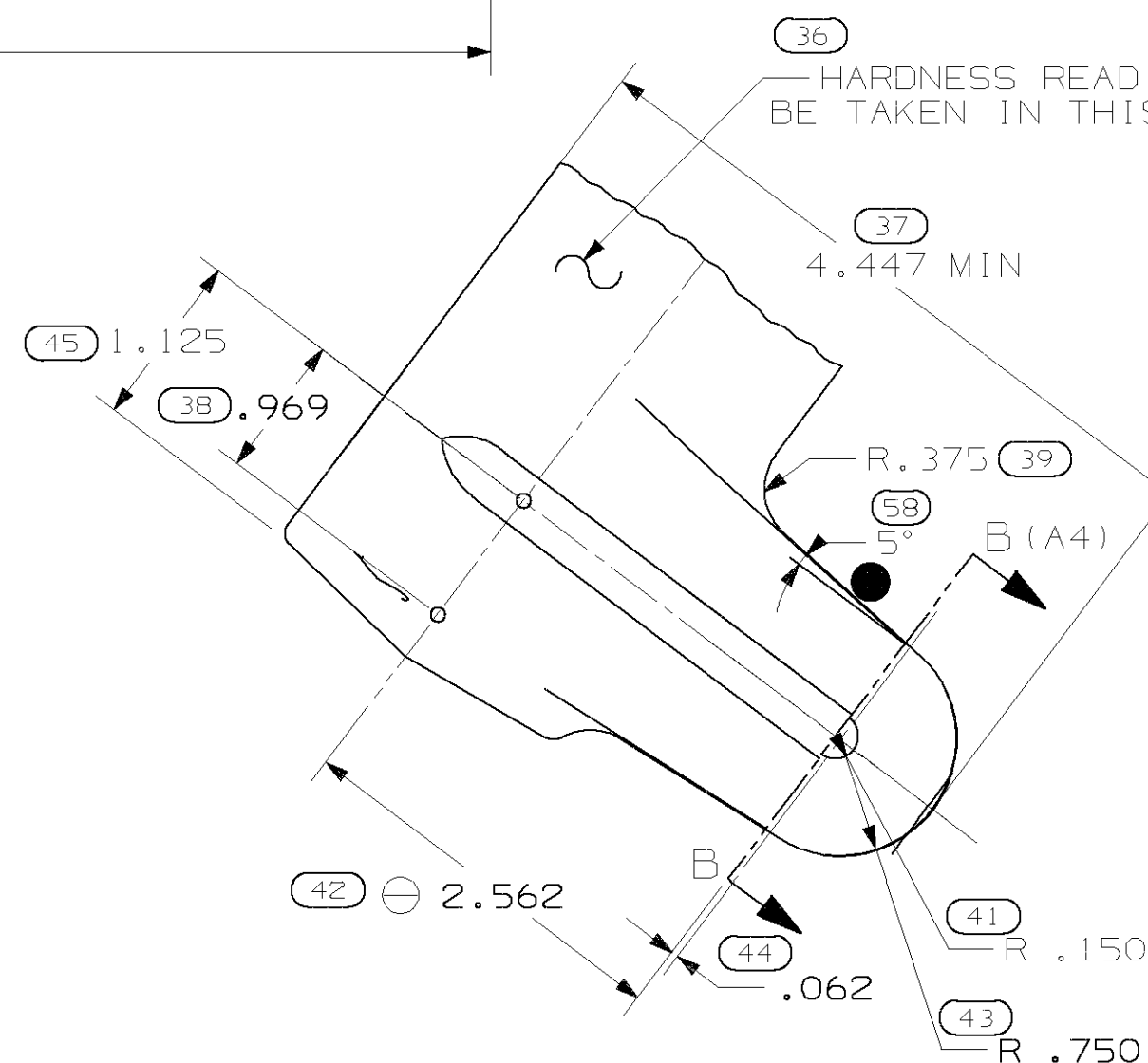
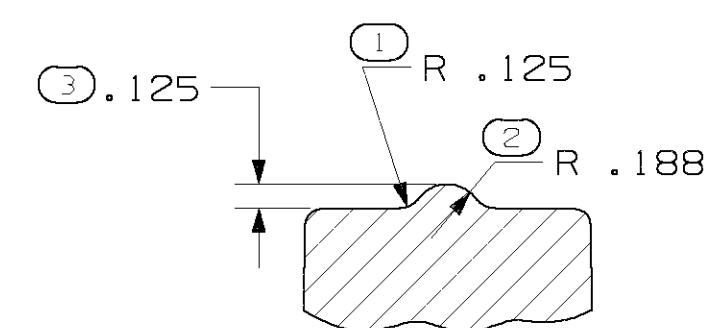
1. FOR MACHINING ONLY  
● REFERENCE-LOCATING POINT

SECTION B-B  
(D5)

FORGING I.D., HEAT CODE & DIE NO.  
TO BE LOCATED IN THIS AREA  
WITH .250 RAISED FIGURES



HARDNESS READING TO  
BE TAKEN IN THIS AREA

VIEW AT "C"  
(A7)SECTION A-A  
(B5)

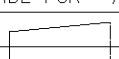
UNLESS OTHERWISE SPECIFIED THE  
FOLLOWING FORGING DIMENSIONS APPLY:  
MISMATCH 0.0312 MAX.  
DRAFT 7° PER SIDE  
RADIi 0.094

FORGE TOLERANCE + .062  
- .031

FLASH EXTENSION NOT TO EXCEED .031  
STRESS RELIEVE AT 50° TO 100°F  
UNDER DRAW TEMPERATURE AFTER  
STRAIGHTENING  
MAGNETIC PARTICLE INSPECT PER 41A222515  
ONLY ENGINEERING APPROVED SUPPLIERS

DIE : H4  
MATERIAL : C50E22C  
APPROX.WT. : 5.6 LBS

Q.C PLAN : 41A217037 SH.3

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| DIMENSIONS ARE<br>IN INCHES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            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Y                                                                             |                                                                                       | P6                  | G                   |
| UNLESS OTHERWISE<br>SPECIFIED, SEE<br>APPLIED PRACTICES:<br>41A213280                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  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| DRAWING QUALITY PROCEDURES<br>AND DESIGNS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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TUFFT                                                                                                                      | 28-MAR-1972                                                                           | TITLE               | ERIE, PA            |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| <div><div>DRAWING QUALITY PROCEDURES<br/>AND DESIGNS</div><div><div>1. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>2. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>3. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>4. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>5. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>6. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>7. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>8. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>9. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>10. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>11. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>12. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>13. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>14. DRAWING SHALL BE IN ACCORDANCE WITH THE FOLLOWING:</div><div>15. 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| FCF: 41D713586                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         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| SURFACES: ✓                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            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